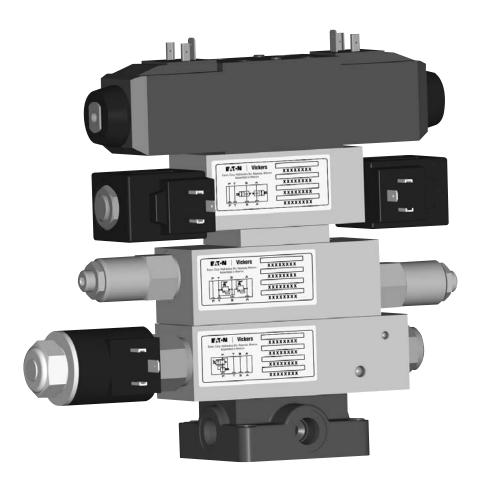
# **FAT-N** Vickers

# **Sandwich Valves**

CETOP03 (NG6) Sandwich valve bodies and assemblies for applications up to 210 bar (3000 psi)

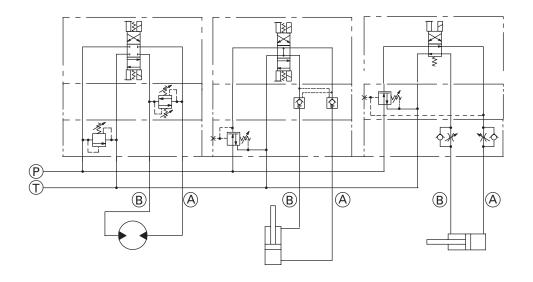


# **Section Contents**

Sandwich Valve Systems

Model	Page
Section Introduction, application guidelines and ordering information	L-3
Spare parts & Accessories for Sandwich Valve assemblies	L-5
Valve Locator	
Pressure control valves	L-6
Check and Pilot control valves	
Flow control valves	L-10
Solenoid valves	L-13
Load control valves	L-18
Spacer / Blanking / Linking Plates	L-19
Model Code Detail	
Model Code descriptions for assemblies with two cartridges	L-20
Housing Dimensions	
ISO 4401-03 CETOP3 Housings - Dimensions	I-25

# Typical Sandwich Valve System





# **WARNING**

Aluminum housing is only to be used for pressures up to 210 bar (3000 psi).



# WARNING

Application of these products beyond published

performance specifications may cause valve malfunction which may result in personal injury and/or damage to the machine.

# Sandwich Valves

Build a Compact, Cost effective, Reliable Hydraulic System with Vickers aluminum Sandwich Valves and SICV valves

# Reduces System Space Requirements

Sandwich valves make compact hydraulic systems in which specific function valves are "sandwich" mounted between a directional valve and a standard mounting surface.

# **Reduce Cost**

Sandwich valves eliminate inter valve piping and leak-prone tube and pipe connections. Installed cost is less than when using conventional valves.

# Versatile and Easy to Install

Sandwich valves have all the internal passages necessary to serve the directional valve topping them. Mounting surfaces and port patterns are to international standards: any valve conforming to ISO 4401 size 03; ANSI/B93.7M size D03; NFPA-D03; CETOP 3; and DIN 24340, NG6 mounting interface can be used with these Sandwich valves.

Linking and blanking plates are available to facilitate a variety of circuit designs and flexibility in applying these valves.

#### Rugged and Reliable

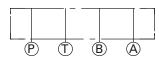
Cartridges are produced from hardened steel and mounted in aluminum housings. Excellent reliability is ensured. Cartridges are accessible without removing valves from an assembled stack. The housings are assembled in a kit

containing a locating pin for error free installation, all necessary plugs and standard Viton seals.

# Sandwich Systems... Easy to Understand, Easy to Design

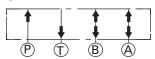
Sandwich circuitry is best shown using slightly different symbols than those for traditional valve configurations. Each Sandwich symbol has the same basic form and size as shown in figure 1.

Figure 1



For ease of understanding, remember the directions of flow for each line, and that all four flow paths pass through each valve (see figure 2).

Figure 2



For clarity, directional valves are drawn vertically in Sandwich circuit diagrams (see figure 3).

Figure 3

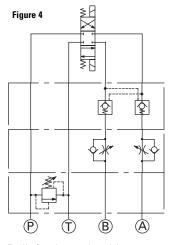
P

T

B

A

Each station (valve stack) is a combination of functions. When designing and assembling Sandwich valves, care must be taken to ensure that they interact as required by stacking the functions in the correct sequence (figure 4 is an example).



Relief valves should normally be positioned next to the mounting surface (i.e. at the bottom of the stack). When both a flow control and a pilot operated check valve are required, it is recommended that the flow control valve be between the check valve and the actuator to prevent check valve chatter.

A combination of directional valve, sandwich valve(s) and subplate/manifold block completes the assembly.

## Sandwich Valve Assemblies

Aluminum sandwich valve assemblies consist of a housing kit, and one or more cartridges. They can be purchased complete by specifying a sandwich model code or built by mixing an appropriate housing kit with cartridges to attain a desired function.

A housing kit contains a housing, locating pin, all necessary plugs and standard Viton seals.

#### **Sandwich Valve Locators**

Sandwich valve locators group products by function and provides an easy way to identify a specific sandwich valve in the catalog.

It presents a sandwich valve functional symbol, function description and basic model code. Since every sandwich is put together by inserting cartridges into a housing kit, the locator provides concise information for easy selection of the components to build a specific function.

The following information is shown in the locator for every function: Housing kit model, part number, catalog page with the detailed information for the housing kit, model code and the catalog number for the cartridges & cartridge cavity.

# **Housing Kits Data Page**

Housing kits data pages L-25 thru L-44 provide the dimensional data, typical cartridges and functional information.

# Sandwich Model code information

Easy to understand, easy to design

# Sandwich Valves Ordering Information

To order sandwich valve components, use the information in the sandwich valves locator pages L-6 thru L-19.

To order a sandwich valve complete for models with one cartridge:

- Select the model code from the sandwich valve locator. Note that the housing kit model code substitutes for the standard inline body code in the same model field.
- Go to the referenced cartridge valve literature to complete the balance of the sandwich model code.

To order a sandwich valve complete for models with two cartridges:

- Select the model code from the sandwich valves locator.
- Go to the referenced page for the model code description.

# Sandwich Valve Model Codes

In order to speed the release of new products to customers, the sandwich valve product line has been configured with a fixed length model code. A fixed length model code simplifies the ordering process for our customers and facilitates the automated production release of new

valves and settings. In general, we have followed the standard model code for the base valve with the following three exceptions:

- Seals: When specifying Buna-N seals, an N should be used in the model code for sandwich valves. (In the standard valve model code Buna-N seals are specified by leaving this column blank.)
- 2. Pressure settings: To avoid confusion on pressure settings, the setting should always be specified and not left blank. In addition, the confusing decimal system has been eliminated for sandwich valves. In the sandwich valve model code, simply specify the entire pressure setting in PSI using four digits for relief valves and 3 digits for check valves. Include leading zeros if necessary. For example:

# Relief and Counterbalance Valves

500 psi – 0500 50 psi – 0050 1525 psi – 1525

## **Check Valves**

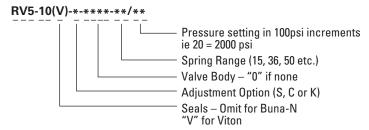
210 psi – 210 20 psi - 020 3 psi - 003 3. Flow settings: To avoid confusion, the setting should always be specified and not left blank. In the sandwich valve model codes, all flow settings are specified in tenths of a GPM without decimal points. (include

trailing zeroes and leading zeros if where required.) For example:

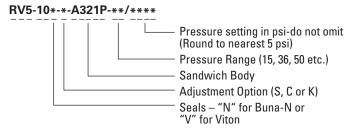
1gpm - 010 1.2 gpm - 012 15 gpm - 150

Two examples are shown below:

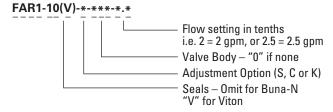
# Base valve model code



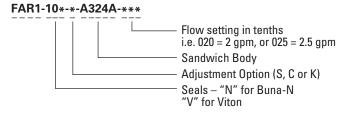
#### Sandwich valve model code



## Base valve model code



# Sandwich valve model code (relieving from P to T)



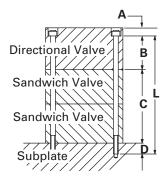
# Accessory Plates & Stud Rods

#### **Accessory Plates**

Linking and blanking plates are available to facilitate a variety of circuit designs and flexibility in applying these valves. All accessory plates come with Viton O-Rings.

#### Stud Rods

To simplify the installation of the sandwich valves, stud rod & nuts kits can be ordered and cut to length in the field. Once the rods are installed, they act as a quide when assembling the sandwich valves stack. After assembling the directional control valve on top of the stack, special nuts are used to retain the stack. Eaton offers 178 mm (7 in) or 305 mm (12 in) bolt kits (one bolt kit for these Sandwich valves comprises 4 bolts). To determine your needs, use the following guide for bolt length calculation.



- A Amount of thread required for the stud nut 10,2 (0.40)
- **B** Bolt clamp length in directional valve, blanking plate etc.
- C Height of intermediate valve stack, comprising Vickers Sandwich valve(s) plus tapping plates etc.
- D Depth of thread engagement in sub-plate/ manifold block. Minimum amount of thread required 10,2 mm (0.40 in.)
- L Required bolt length; select from the table

## Note

- Bolts should be torqued to 4.5-6.0 Nm (40-53 in. lbs) with threads lubricated.
- If not using Eaton bolt kits, bolts must be to Grade 12.9 (ISO 898) or better.

#### **STUD ROD & NUT KIT\***

Metric: N	/15-0.8thd	Inch: 10-	24
Length (mm)	Kit number	Length (in)	Kit number
178	02-184934	7	02-184932
305	02-184935	12	02-184933

<sup>•</sup> Kit contains four stud rods and four stud nuts

#### **Spare Parts**

Stud rod and nut kits are listed above. Individual nuts are also available:

NUTS		SEAL KITS	
Length (Thd)	Kit number	Seal material	Seal Kit number
10-24	02-184940	Buna N	02-184951
M5-0.8	02-184941	Viton	02-185282

## **Filtration Requirements**

For products in this catalog the recommendation fluid cleanliness levels is: Up to 210 bar (3000 psi) 18/16/13

## **Temperature Limits**

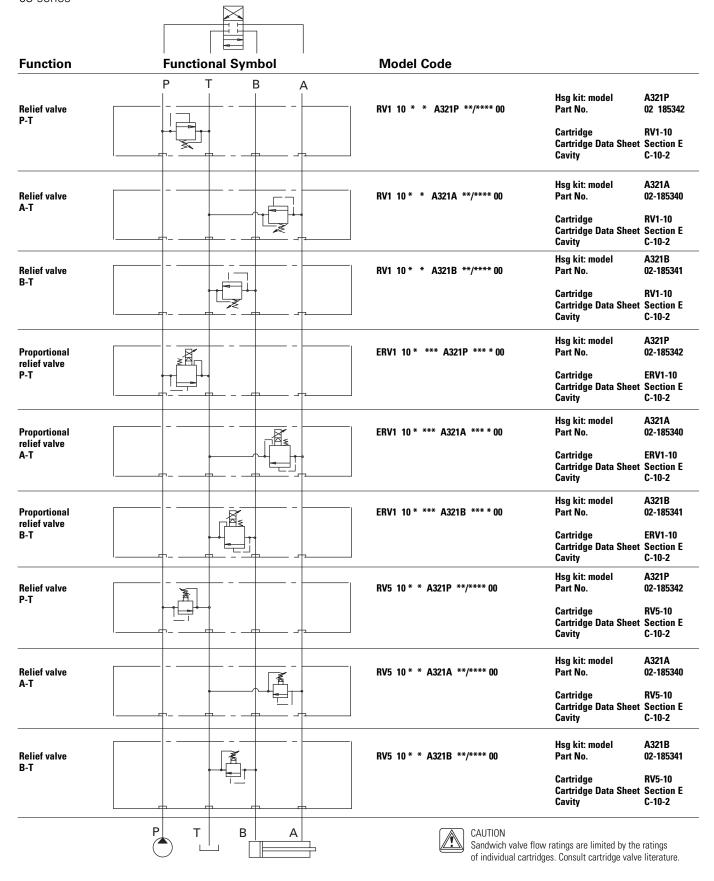
Ambient range: -40° C to +120° C (-40° F to +248° F)

# **Ordering Procedure**

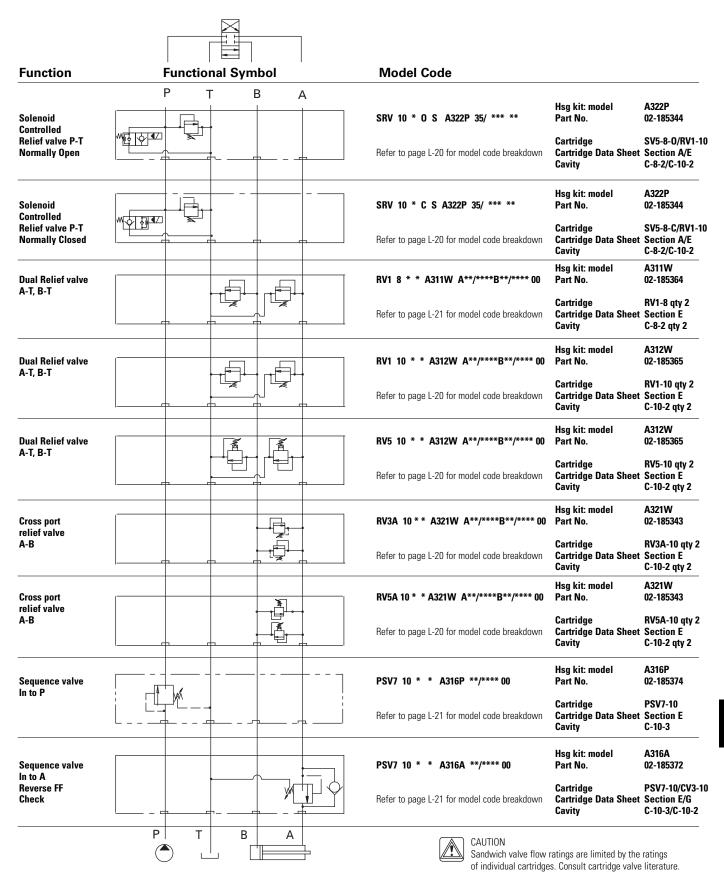
Specify requirements by housing kit, or valve model code, and by seal kit number.

# Pressure Control Functions

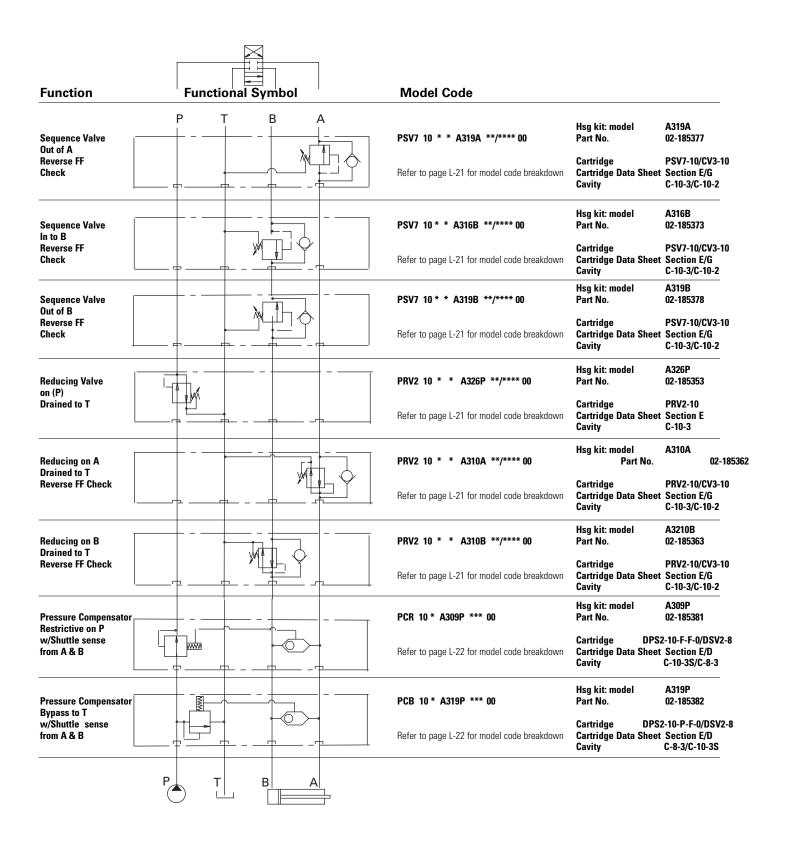
Sandwich Valves Locator ISO 4401-03/CETOP 03 series



# Pressure Control Functions



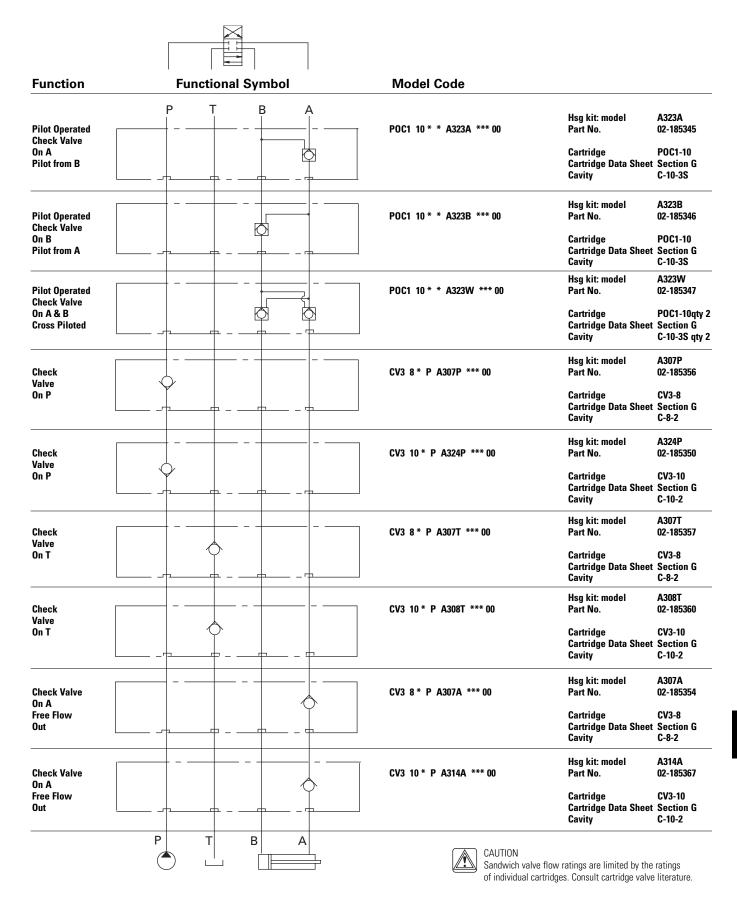
# Pressure Control Functions

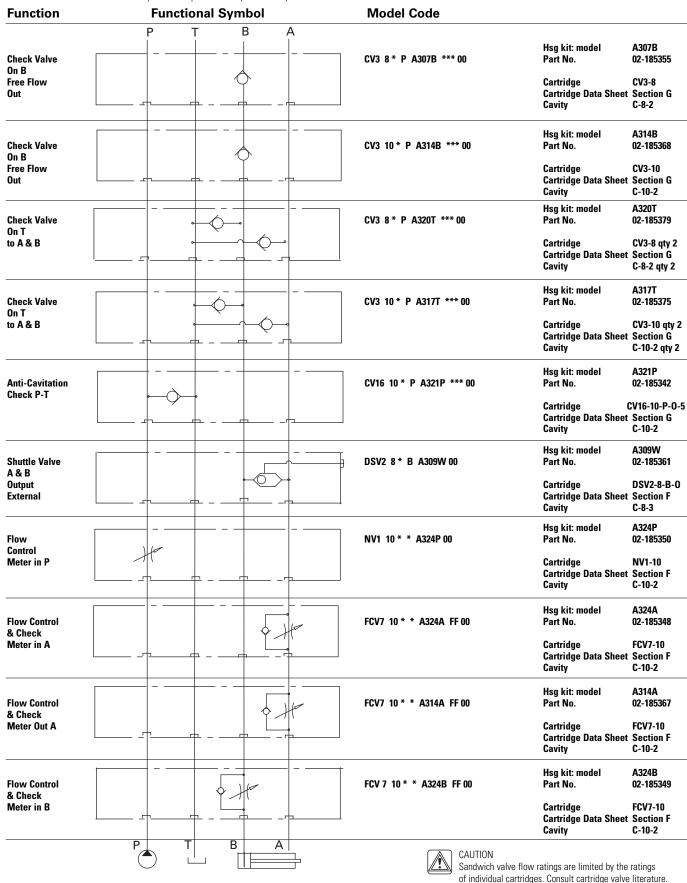




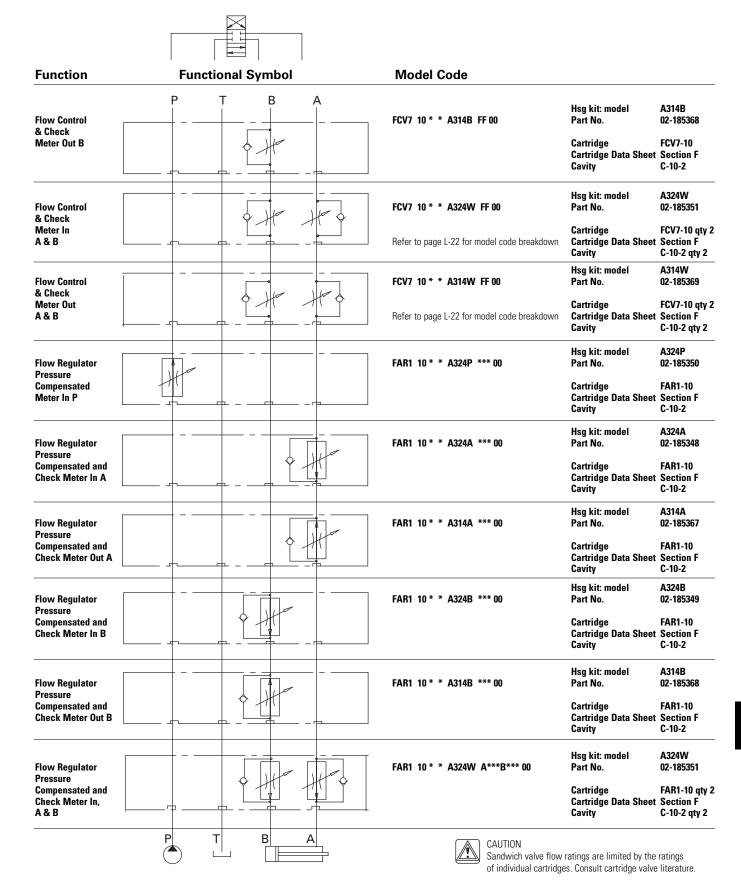
Sandwich valve flow ratings are limited by the ratings of individual cartridges. Consult cartridge valve literature.

# Check & Pilot Check Functions

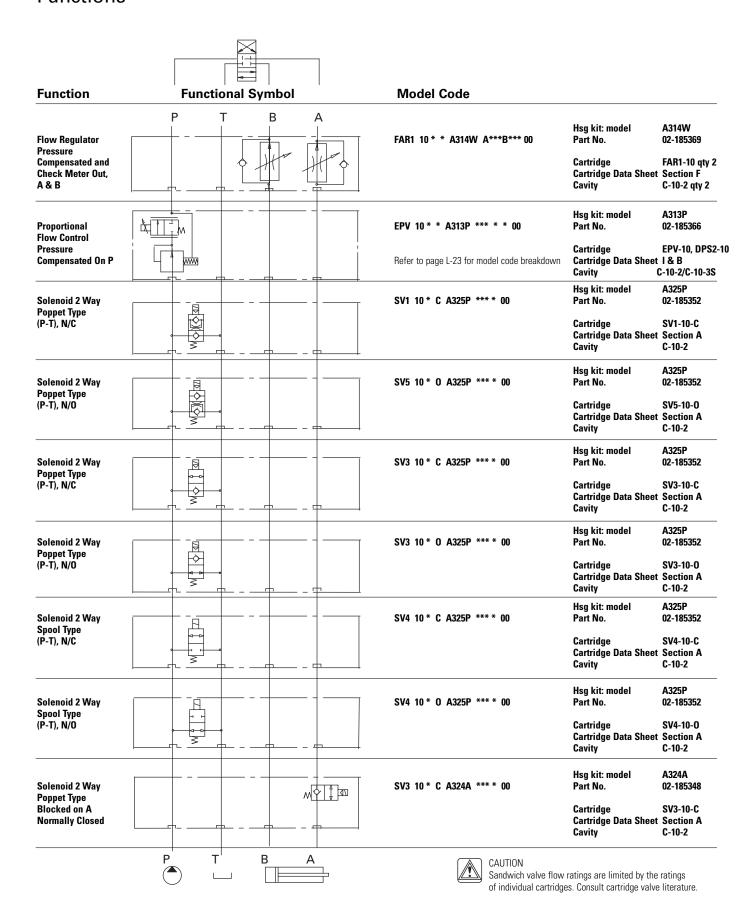


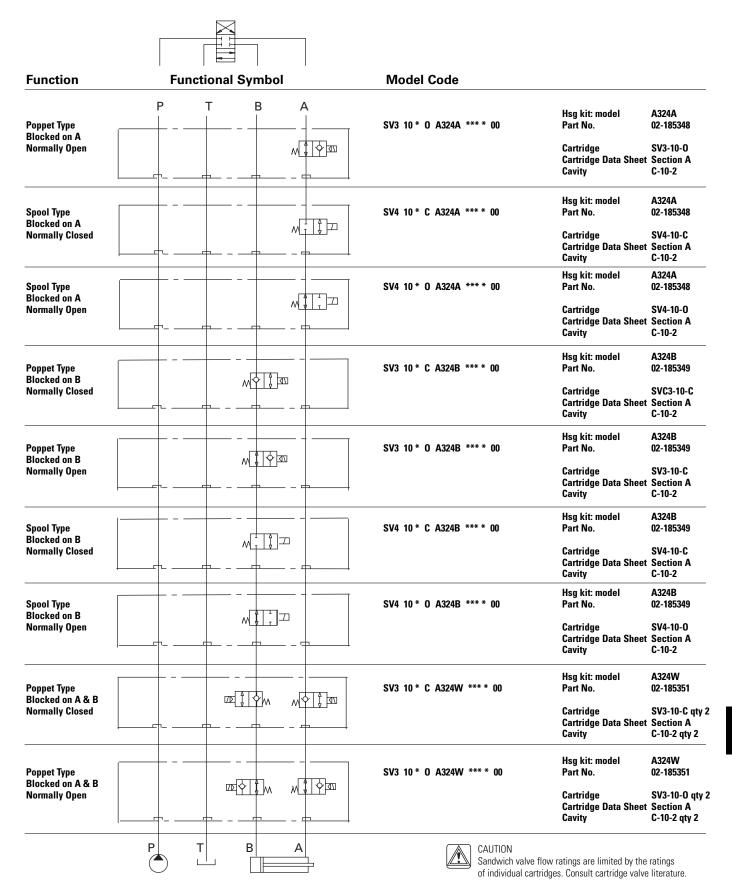


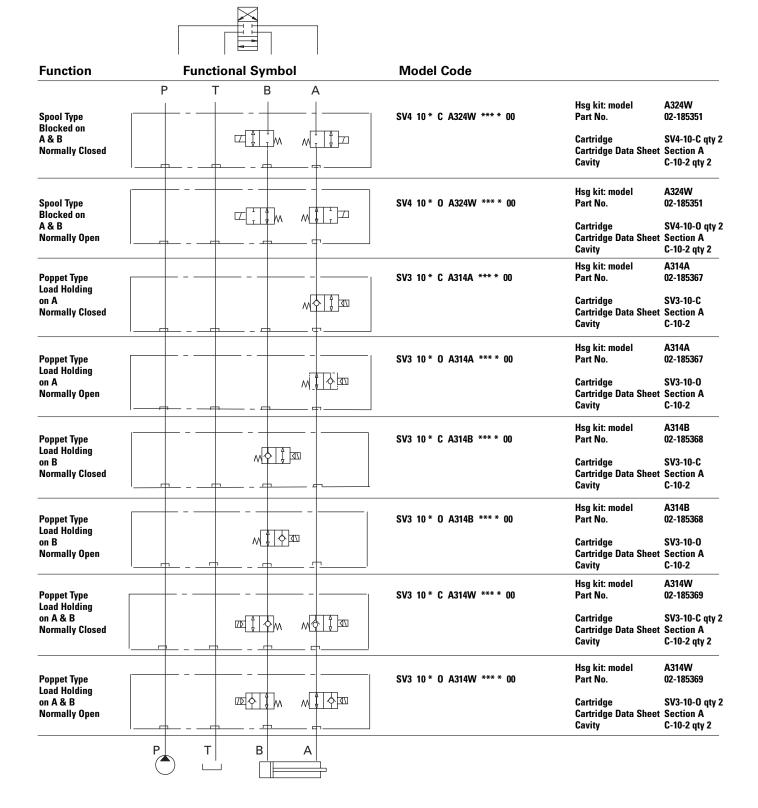
# Flow Control Functions



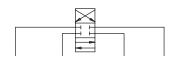
# Flow Control & Solenoid Control Functions

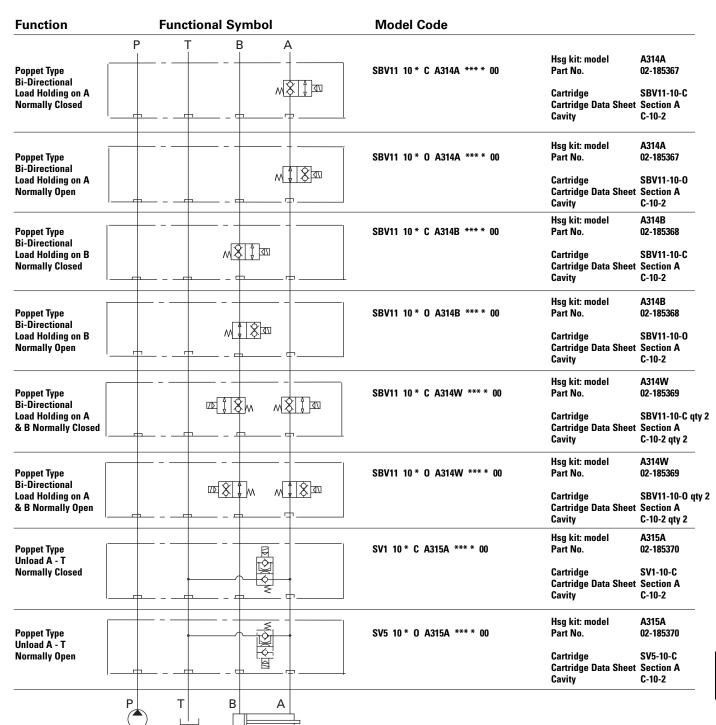




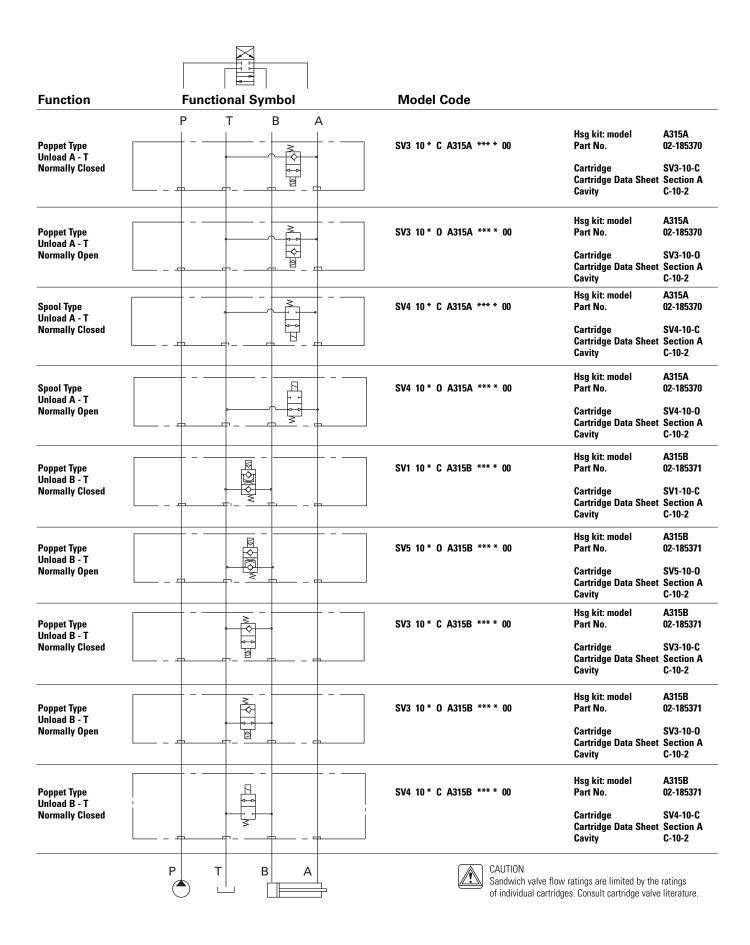


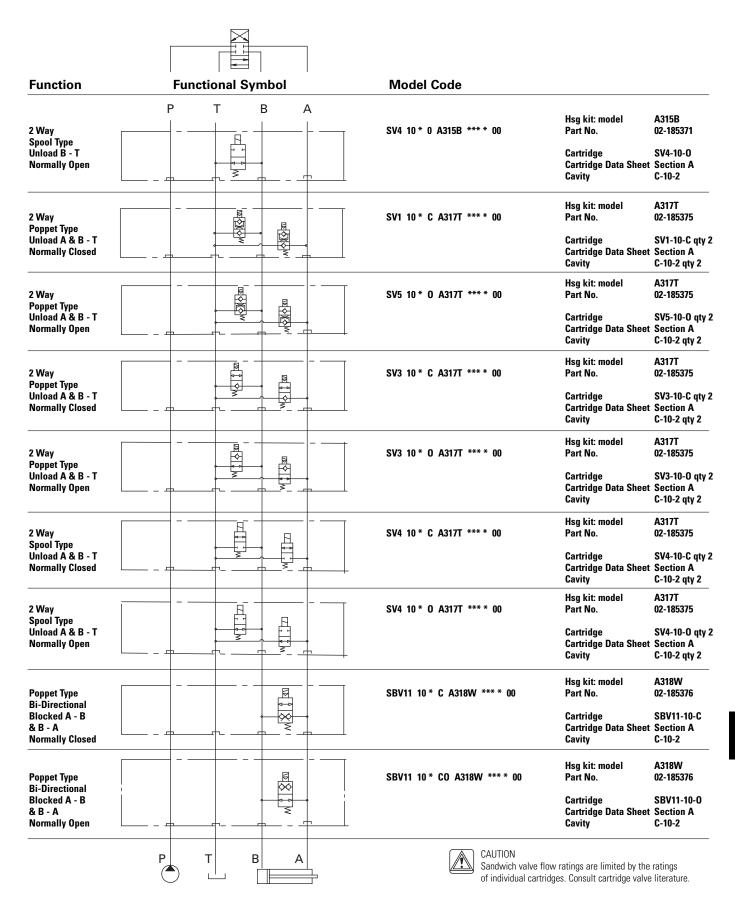




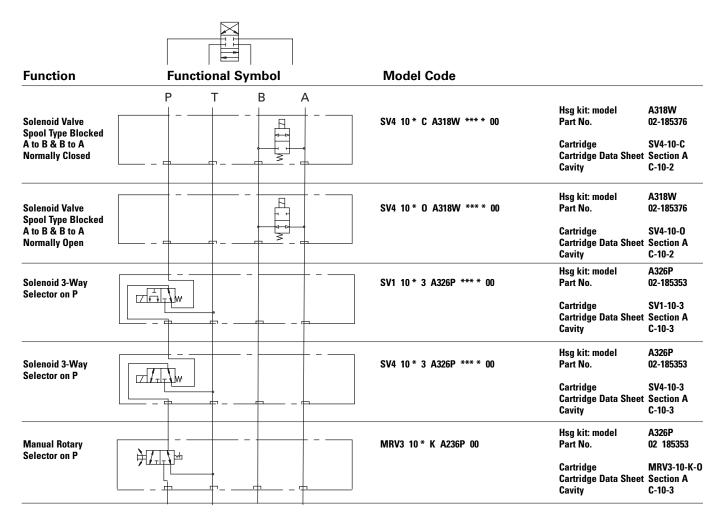




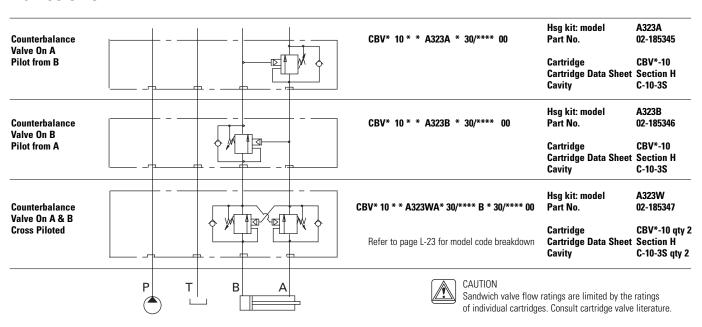




# Solenoid Control & Load Control Functions



# Load Control Functions



# Spacer / Blanking / Linking Plates

Function	Functional Symbol	Part Number
Spacer Plate 10 mm (.39) thick		02-185273 Note: O-Rings to be ordered separately See page Buna N O-Ring Kit 02-184951 Viton O-Ring Kit 02185282
Blanking Plate	P T B A	02-185274 Note: O-Rings to be ordered separately
	P T B A	See page Buna N O-Ring Kit 02-184951 Viton O-Ring Kit 02185282
Linking Plate P to A with B & T Blocked	P T B A	02-185275 Note: O-Rings to be ordered separately See page Buna N O-Ring Kit 02-184951 Viton O-Ring Kit 02185282
Linking Plate P to A & B to T	P T B A	02-185276 Note: O-Rings to be ordered separately See page Buna N O-Ring Kit 02-184951 Viton O-Ring Kit 02185282
Linking Plate P to B & A to T	P T B A	02-185277 Note: O-Rings to be ordered separately See page Buna N O-Ring Kit 02-184951 Viton O-Ring Kit 02185282
Linking Plate P to A with A & B Blocked	P T B A	02-185278 Note: O-Rings to be ordered separately See page Buna N O-Ring Kit 02-184951 Viton O-Ring Kit 02185282
Linking Plate P to A with P & T Blocked	P T B A	02-185279 Note: O-Rings to be ordered separately See page Buna N O-Ring Kit 02-184951 Viton O-Ring Kit 02185282
Linking Plate P to B with A & T Blocked	P T B A	02-185280 Note: O-Rings to be ordered separately See page Buna N O-Ring Kit 02-184951 Viton O-Ring Kit 02185282
Linking Plate P to A & B with T Blocked	P T B A	02-185281 Note: O-Rings to be ordered separately See page Buna N O-Ring Kit 02-184951 Viton O-Ring Kit 02185282

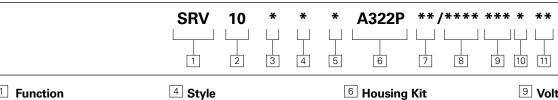
Viton is a registered trademark of E.I.DuPont



CAUTION
Sandwich valve flow ratings are limited by the ratings of individual cartridges. Consult cartridge valve literature.

# Model Codes

For Sandwich valve assemblies with two valves



1 Function

SRV - Solenoid actuated relief valve

2 Size

**10** - 10 Size

3 Seals

N - Buna-N

**V** – Viton

This Assembly includes an SV5-8 solenoid valve and an RV5-10 relief valve

C - Normally closed

O – Normally open

5 Adjustment

**C** – Cap

- Fixed I - Internal

**K** - Knob S - Screw A322P - Solenoid Relief Valve

**7** Cracking Pressure Range

03 -3,5-20 bar (50-300 psi)

35 -17-240 bar (250-3500 psi)

8 Pressure Setting

User requested setting in psi

Voltage Range

**12D** - 24 VDC

**24D** - 24 VDC

115A - 115 VAC

230A - 230 VAC

10 Connector Type

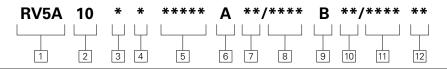
**G** - ISO 4401 DIN 43650

P - 1/2"NPT conduit

W - Leadwire

11 Special Features

**00** - None



1 Function

RV5 - Relief valve

2 Size

**10** - 10 Size

3 Seals

N - Buna-N

**V** – Viton

4 Adiustment

**C** – Cap **F** - Fixed

I - Internal

K - Knob

S - Screw

**5** Housing Kit

**A312W** - Dual A & B to T relief

A321W - Cross port relief

6 A Port Acted Upon

Cracking Pressure Range

**03** – 3.5-20 bar (50-300 psi)

**20** - 7-140 bar (100-2000 psi)

35 - 17-240 bar (50-3500 psi)

8 Pressure Setting

User requested setting in psi

9 B Port Acted Upon

10 Cracking Pressure Range **03** – 3,5-20 bar (50-300 psi)

**20** – 7-140 bar (100-2000 psi)

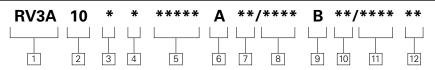
**35** – 17-240 bar (50-3500 psi)

11 Pressure Setting

User requested setting in psi

12 Special Features

**00** - None





RV1 - Relief valve

2 Size

10 - 10 Size

3 Seals

N - Buna-N

**V** – Viton

- 4 Adjustment
- C Cap
- F Fixed **K** - Knob
- S Screw
- **5** Housing Kit

**A312W** - Dual A & B to T relief

A321W - Cross port relief

6 A Port Acted Upon

# 7 Cracking Pressure Range

**03** -3,5-20 bar (50-300 psi)

**09** -7-62 bar (100-900 psi)

**18** -7-124 bar (250-1800 psi)

**36** -35-250 bar (500-3600 psi)

# 8 Pressure Setting

User requested setting in psi

# 9 B Port Acted Upon

10 Cracking Pressure

03 -3,5-20 bar (50-300 psi)

**09** -7-62 bar (100-900 psi)

18 -7-124 bar (250-1800 psi)

**36** -35-250 bar (500-3600 psi)

# 11 Pressure Setting

User requested setting in psi

# 12 Special Features

**00** - None

PRV2 - Pressure reducing

valve

<sup>2</sup> Size

**10** – 10 Size

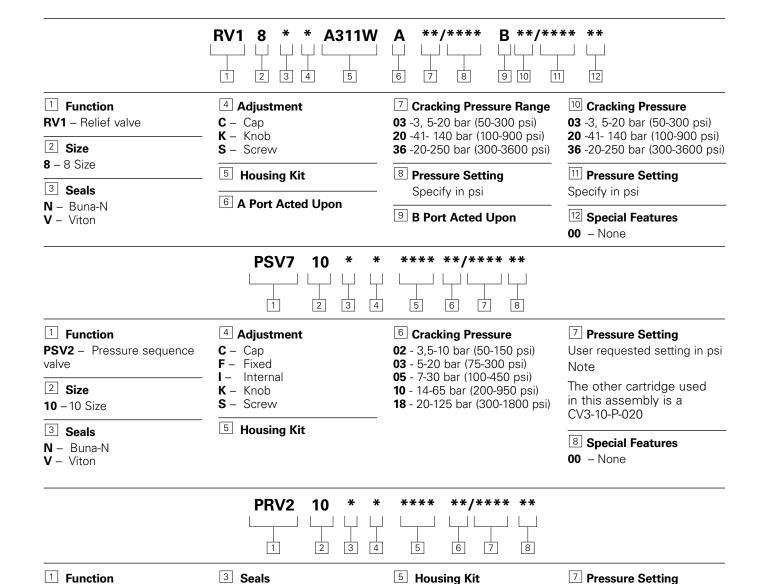
N - Buna-N

4 Adjustment

**V** – Viton

C - Cap

F - FixedI - InternalK - KnobS - Screw



User requested setting in psi

8 Special Features

**00** - None

6 Cracking Pressure

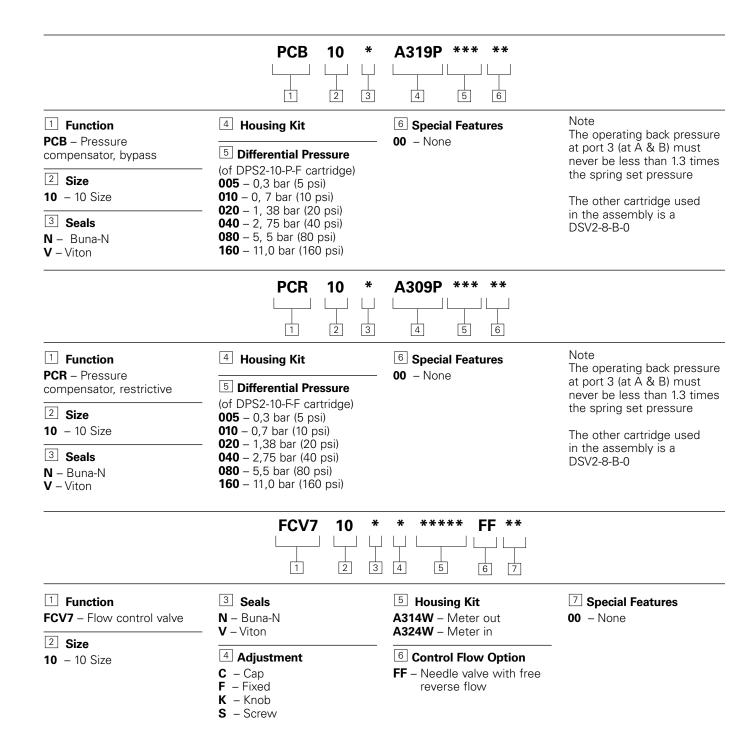
**03** -3,5-20 bar (50-300 psi)

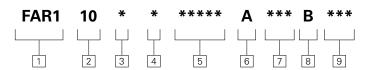
20 - 7-140 bar (100-2000 psi)

35 - 17-240 bar (250-3500 psi)

# **Model Codes**

For Sandwich valve assemblies with two valves





Function

FAR1 - Fully adjustable flow regulator

- <sup>2</sup> Size
- 10 10 Size
- 3 Seals
- N Buna-N
- **V** Viton

- 4 Adjustment
- H Calibrated handknob with locknut
- **K** Handknob with locknut
- S Screw with locknut
- 5 Housing Kit

A314W - Meter out A324W - Meter in

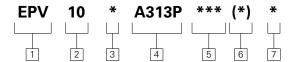
- 6 A Port Acted Upon
- 7 Factory Set Flow Rate Specify in tenths of a gallon

per minute. i.e. 025=2.5 USgpm

- **B Port Acted Upon**
- 9 Factory Set Flow Rate

Specify in tenths of a gallon per minute.

i.e. 025=2.5 USapm



Function

**EPV** – Proportional flow control

- 2 Size
- 10 10 Size
- 3 Seals
- **V** Viton
- N Buna-N

- 4 Housing Kit
- 5 Voltage Range

12D - 24 VDC

24D - 24 VDC

6 Manual Override Option

Blank - No manual override

M - Pin type

S - Screw type

- ☐ Coil Connector Type
- F Weatherpack

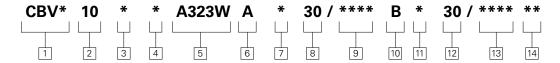
**Q** – Spade terminals

**U** - DIN 43650

W - Leadwire Y - Metri-pak

Note

The other cartridge used in the assembly is a DPS2-10-F-F-0-160



Pilot Ratio/function

**CBV 1** - 4:1 CBV CBV 2 - 10:1 CBV

2 Size

**10** – 10 Size

3 Seals

N - Buna-N **V** – Viton

- 4 Adjustment
- C Cap over screw

**K** – Handknob

S - Screw with locknut

5 Housing Kit

6 A Port Acted Upon

7 Free Flow Crack **Pressure Range** 

**A** - 1,38 bar (20 psi) standard

**B** – 0,28 bar (4 psi)

anti-cavitation

- **8** Pressure Range
- **30** 62, 210 bar (900 - 3000 psi)
- 9 Pressure Setting

Specify in psi

10 B Port Acted Upon

11 Free Flow Crack **Pressure Range** 

**A** - 1, 38 bar (20 psi) standard

**B** - 0, 28 bar (4 psi) anti-cavitation

12 Pressure Range

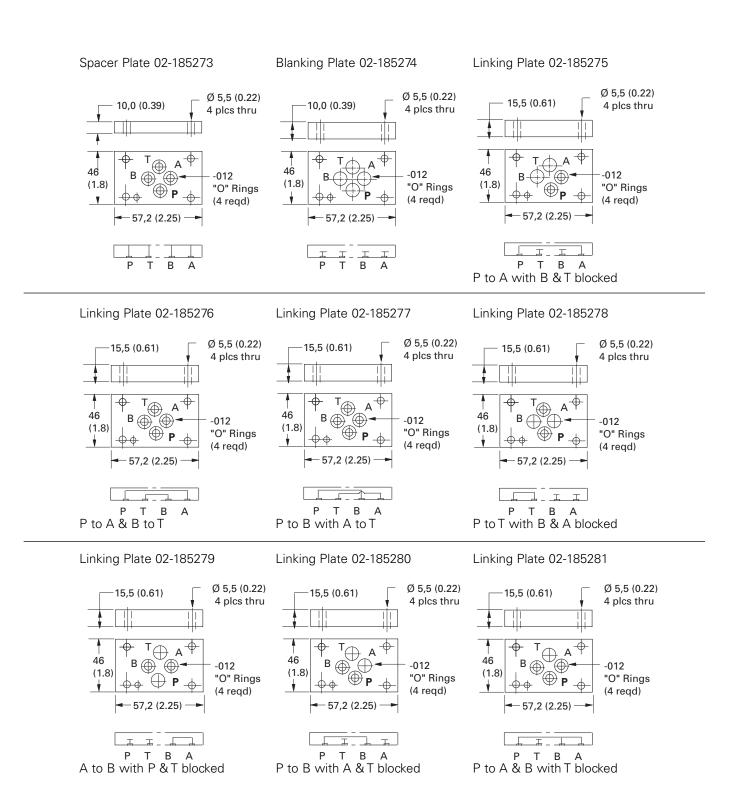
**30** - 62, 210 bar (900 - 3000 psi)

13 Pressure Setting Specify in psi

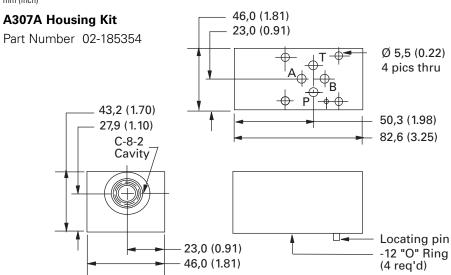
14 Special Features

**00** - None

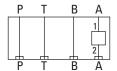
Spacer, blanking & linking plates



mm (inch)



# **Cavity Porting**



TYPICAL CARTRIDGES

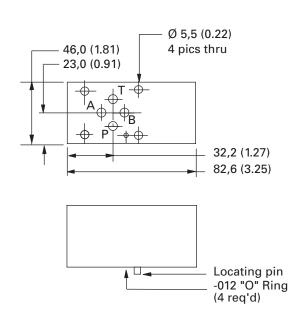
FUNCTION

CV3-8 Check valve on A, Free flow out

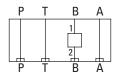
Torque cartridge in housing 34-40 Nm (25-30 ft. lbs)

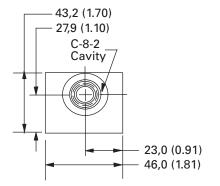
# A307B Housing Kit

Part Number 02-185355



# **Cavity Porting**





Torque cartridge in housing 34-40 Nm (25-30 ft. lbs)

TYPICAL CARTRIDGES

**FUNCTION** 

CV3-8 Check valve on B, Free flow out

П

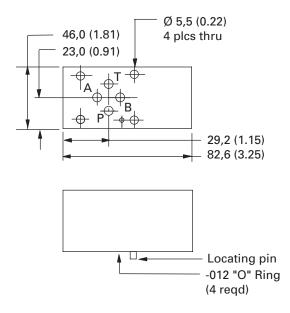
ISO 440103/CETOP3 Housing Kits

#### **Dimensions**

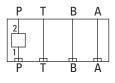
mm (inch)

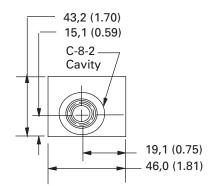
# **A307P Housing Kit**

Part Number 02-185356



# **Cavity Porting**





Torque cartridge in housing 34-40 Nm (25-30 ft. lbs)

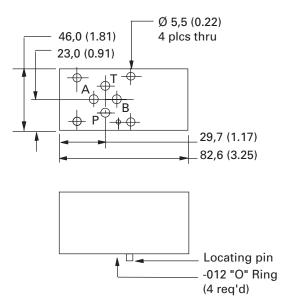
# TYPICAL CARTRIDGES

**FUNCTION** 

CV3-8 Check valve on P

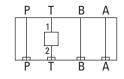
# **A308T Housing Kit**

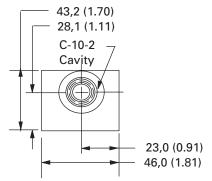
Part Number 02-185360



TYPICAL CARTRIDGES	FUNCTION
CV3-10	Check valve on T

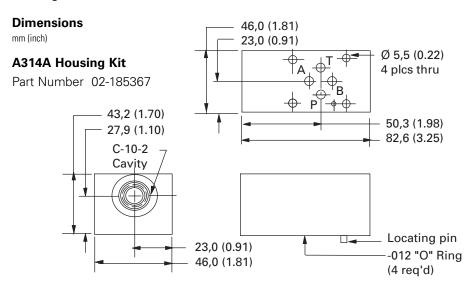
# **Cavity Porting**



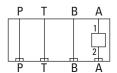


Torque cartridge in housing 48-54 Nm (35-40 ft. lbs)

ISO 440103/CETOP3 Housing Kits



# **Cavity Porting**



# TYPICAL CARTRIDGES FUNCTION

CV3-10-P	Check valve on A, free flow out
FAR1-10	Flow regulator, pressure compensated and check, Meter out A
FCV7-10	Flow control and check, Meter out A
SBV11-10-C	Solenoid 2-way poppet type bi-directional load holding on A, normally closed
SBV11-10-0	Solenoid 2-way poppet type bi-directional load holding on A, normally open
SV3-10-C	Solenoid 2-way poppet type load holding on A, normally closed
SV3-10-0	Solenoid 2-way poppet type load holding on A, normally open

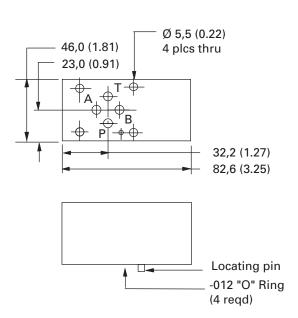
Torque cartridge in housing 48-54 Nm (35-40 ft. lbs)

#### Note

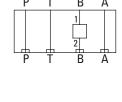
This housing may require the use of a spacer block 02-185273 depending upon cartridge valve selection.

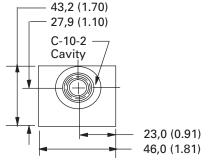
# **A314B Housing Kit**

Part Number 02-185368



# **Cavity Porting**





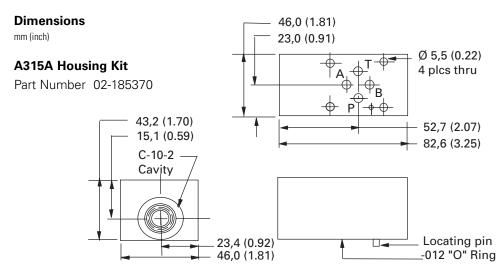
# TYPICAL CARTRIDGES FUNCTION

CV3-10 *-P	Check valve on B, free flow out
FAR1-10	Flow regulator, pressure compensated and check, Meter out B
FCV7-10	Flow control and check, Meter out B
SBV11-10-C	Solenoid 2-way poppet type bi-directional load holding on B, normally closed
SBV11-10-0	Solenoid 2-way poppet type bi-directional load holding on B, normally open
SV3-10-C	Solenoid 2-way poppet type load holding on B, normally closed
SV3-10-0	Solenoid 2-way poppet type load holding on B, normally open

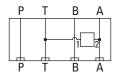
Torque cartridge in housing 48-54 Nm (35-40 ft. lbs)

# NOTE

ISO 440103/CETOP3 Housing Kits



# **Cavity Porting**



# TYPICAL CARTRIDGES FUNCTION

<u> </u>	. 0.10 1.011
SV1-10-C	Solenoid 2-way poppet type unload A-T normally closed
SV3-10-C	Solenoid 2-way poppet type unload A-T normally closed
SV3-10-0	Solenoid 2-way poppet type unload A-T normally open
SV4-10-C	Solenoid 2-way spool type unload A-T normally closed
SV4-10-0	Solenoid 2-way spool type unload A-T normally open
SV5-10-0	Solenoid 2-way poppet type unload A-T normally open

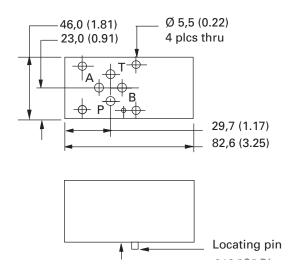
Torque cartridge in housing 48-54 Nm (35-40 ft. lbs)

## Note

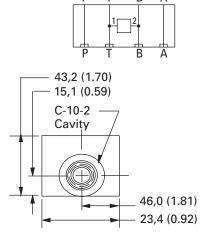
This housing may require the use of a spacer block 02-185273 depending upon cartridge valve selection.

# A315B Housing Kit

Part Number 02-185371



# **Cavity Porting**



# TYPICAL CARTRIDGES FUNCTION

SV1-10-C	Solenoid 2-way poppet type unload B-T normally closed
SV3-10-C	Solenoid 2-way poppet type unload B-T normally closed
SV3-10-0	Solenoid 2-way poppet type unload B-T normally open
SV4-10-C	Solenoid 2-way spool type unload B-T normally closed
SV4-10-0	Solenoid 2-way spool type unload B-T normally open
SV5-10-0	Solenoid 2-way poppet type unload B-T normally open

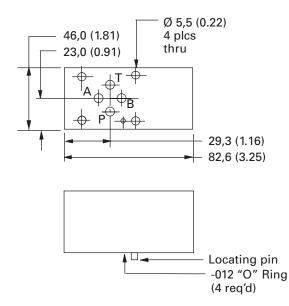
Torque cartridge in housing 48-54 Nm (35-40 ft. lbs)

#### Note

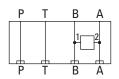
mm (inch)

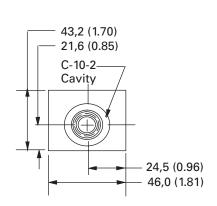
# **A318W Housing Kit**

Part Number 02-185376



# **Cavity Porting**



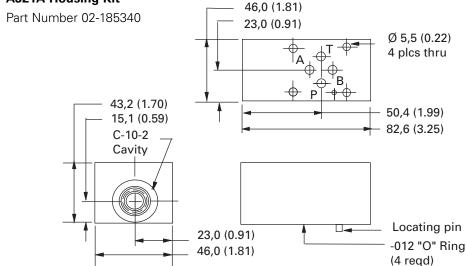


TYPICAL CARTRIDGES FUNCTION

	. 0.101.011	
SV4-10-C	4-10-C Solenoid 2-way spool type locking A-B & B-A normally closed	
SV4-10-0	Solenoid 2-way spool type locking A-B & B-A normally open	
SV11-10-C	Solenoid 2-way poppet type bi-directional locking A-B & B-A normally closed	
SV11-10-0	Solenoid 2-way poppet type bi-directional locking A-B & B-A normally open	

Torque cartridge in housing 48-54 Nm (35-40 ft. lbs)

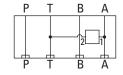
# **A321A Housing Kit**



TYPICAL CARTRIDGES	FUNCTION	J

ERV1-10	Proportional relief valve A-T
RV1-10	Relief valve A-T
RV5-10	Relief valve A-T

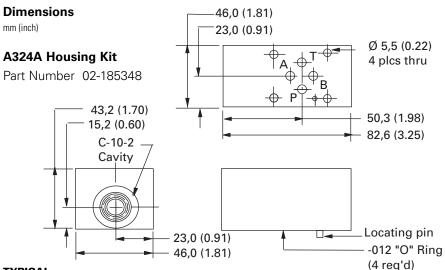
# **Cavity Porting**



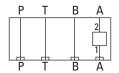
Torque cartridge in housing 48-54 Nm (35-40 ft. lbs)

#### Note

ISO 440103/CETOP3 Housing Kits



# **Cavity Porting**



TYPICAL CARTRIDGES FUNCTION

OAITITIDGEO	101011011
FAR1-10	Flow regulator pressure compensated and check, meter in A
FCV7-10	Flow control and check, meter in A
SV3-10-C	Solenoid 2-way poppet type blocking on A, normally closed
SV3-10-0	Solenoid 2-way poppet type blocking on A, normally open
SV4-10-C	Solenoid 2-way spool type blocking on A, normally closed
SV4-10-0	Solenoid 2-way spool type blocking on A, normally open

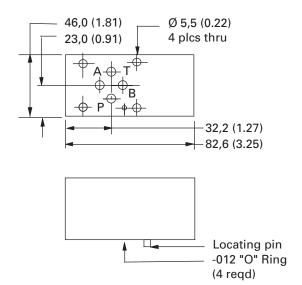
Torque cartridge in housing 48-54 Nm (35-40 ft. lbs)

#### Note

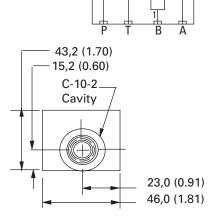
This housing may require the use of a spacer block 02-185273 depending upon cartridge valve selection.

# A324B Housing Kit

Part Number 02-185349



# Cavity Porting



TYPICAL CARTRIDGES FUNCTION

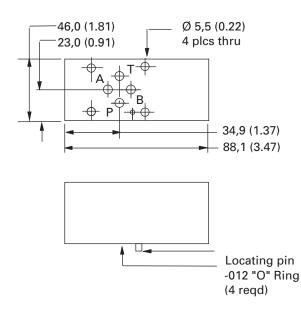
FAR1-10	Flow regulator pressure compensated and check, meter in A
FCV7-10	Flow control and check, meter in A
SV3-10-C	Solenoid 2-way poppet type blocking on A, normally closed
SV3-10-0	Solenoid 2-way poppet type blocking on A, normally open
SV4-10-C	Solenoid 2-way spool type blocking on A, normally closed
SV4-10-0	Solenoid 2-way spool type blocking on A, normally open

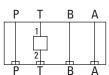
Torque cartridge in housing 48-54 Nm (35-40 ft. lbs)

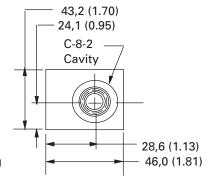
mm (inch)

# **A307T Housing Kit**

Part Number 02-185357







TYPICAL CARTRIDGES

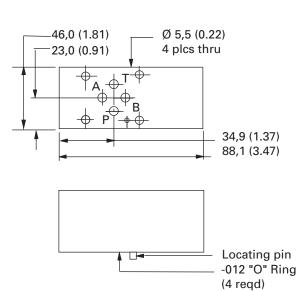
**FUNCTION** 

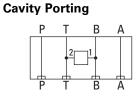
CV3-8 Check valve on T

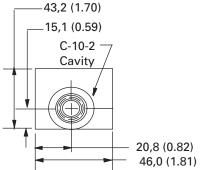
Torque cartridge in housing 34-40 Nm (25-30 ft. lbs)

# A321B Housing Kit

Part Number 02-185341







TYPICAL CARTRIDGES FUNCTION

ERV1-10	Proportional relief valve B-T	
RV1-10	Relief valve B-T	
RV5-20	Relief valve B-T	•

Torque cartridge in housing 48-54 Nm (35-40 ft. lbs)

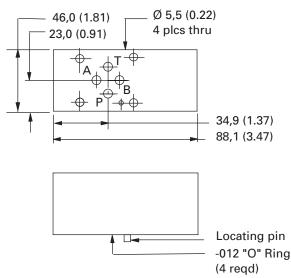
ISO 440103/CETOP3 Housing Kits

## **Dimensions**

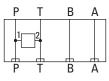
mm (inch)

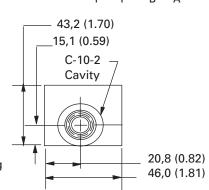
# **A321P Housing Kit**

Part Number 02-185342



# **Cavity Porting**





Torque cartridge in housing 48-54 Nm (35-40 ft. lbs)

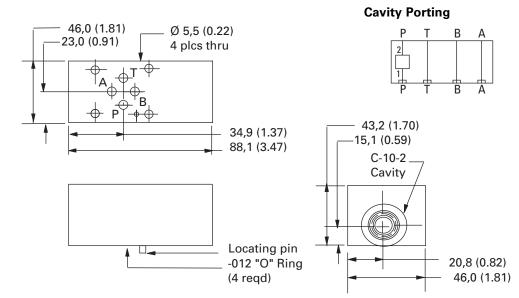
#### Note

This housing may require the use of a spacer block 02-185273 depending upon cartridge valve selection.

# TYPICAL CARTRIDGES FUNCTION CV16-10-P-0-5 Anti-cavitation check P-T ERV1-10 Proportional relief valve P-T RV1-10 Relief valve P-T RV5-10 Relief valve P-T

# **A324P Housing Kit**

Part Number 02-185350



TYPICAL CARTRIDGES	FUNCTION
CV3-10	Check valve on P
FR5-10	Flow regulator pressure compensated, meter in P
NV1-10	Flow control, meter in P

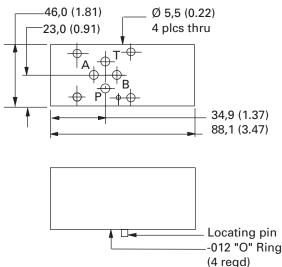
Torque cartridge in housing 48-54 Nm (35-40 ft. lbs)

This housing may require the use of a spacer block 02-185273 depending upon cartridge valve selection.

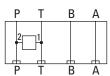
mm (inch)

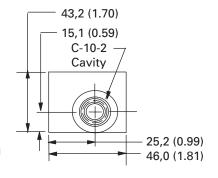
# A325P Housing Kit

Part Number 02-185352



# **Cavity Porting**





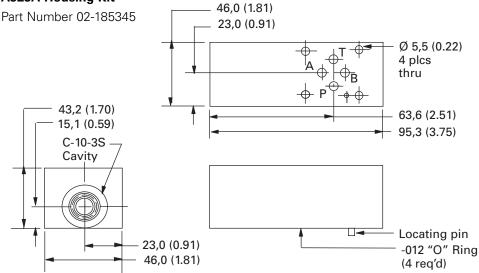
Torque cartridge in housing 48-54 Nm (35-40 ft. lbs)

#### Note

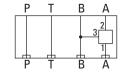
This housing may require the use of a spacer block 02-185273 depending upon cartridge valve selection.

# TYPICAL CARTRIDGES SV1-10-C Solenoid 2-way poppet type P-T, normally closed SV3-10-C Solenoid 2-way poppet type P-T, normally closed SV3-10-O Solenoid 2-way poppet type P-T, normally open SV4-10-C Solenoid 2-way spool type P-T, normally closed SV4-10-O Solenoid 2-way spool type P-T, normally open SV5-10-O Solenoid 2-way poppet type P-T, normally open

# A323A Housing Kit



# **Cavity Porting**



Torque cartridge in housing 48-54 Nm (35-40 ft. lbs)

#### Note

This housing may require the use of a spacer block 02-185273 depending upon cartridge valve selection.

# TYPICAL CARTRIDGES FUNCTION

CARTRIDGES	FUNCTION
CBV*-10	Counterbalance valve on A, pilot from B
POC1-10	Pilot operated check valve on A. pilot from B

ı

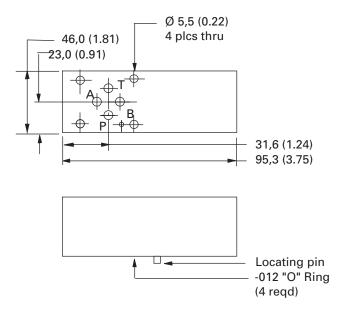
ISO 440103/CETOP3 Housing Kits

## **Dimensions**

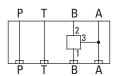
mm (inch)

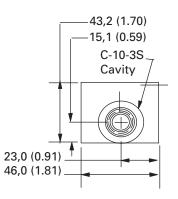
# A323B Housing Kit

Part Number 02-185346



# **Cavity Porting**





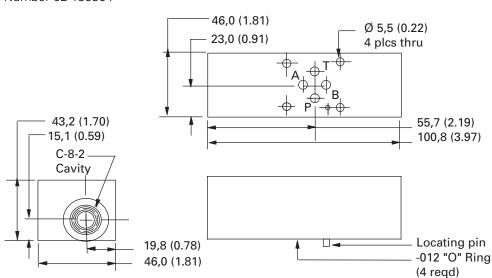
TYPICAL	
CARTRIDGES	FUNCTION

CBV*-10	Counterbalance valve on B, pilot from A	
POC1-10	Pilot operated check valve on B, pilot from A	

Torque cartridge in housing 48-54 Nm (35-40 ft. lbs)

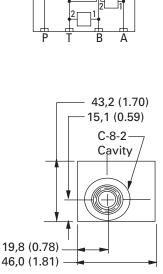
# **A311W Housing Kit**

Part Number 02-185364



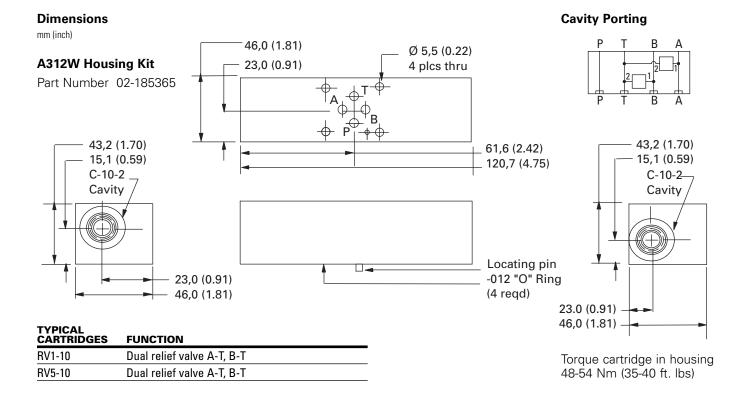
TYPICAL CARTRIDGES	FUNCTION
RV1-8	Dual relief valve A-T, B-T

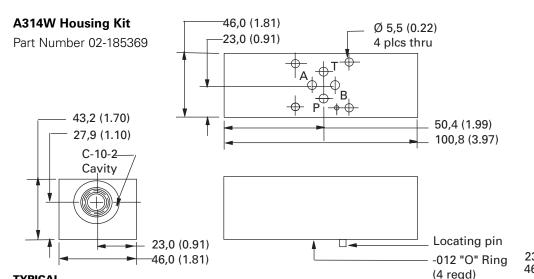
# **Cavity Porting**



Torque cartridge in housing 34-40 Nm (25-30 ft. lbs)

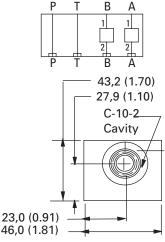
ISO 440103/CETOP3 Housing Kits





# TYPICAL (4 reqd) FAR1-10 Flow regulator pressure compensated and check, meter out A & B FCV7-10 Flow control and check, meter out A & B SBV11-10-C Solenoid 2-way poppet type bi-directional load holding on A & B, normally closed SBV11-10-O Solenoid 2-way poppet type bi-directional load holding on A & B, normally open SV3-10-C Solenoid 2 way poppet type load holding on A & B, normally closed SV3-10-O Solenoid 2 way poppet type load holding on A & B, normally open

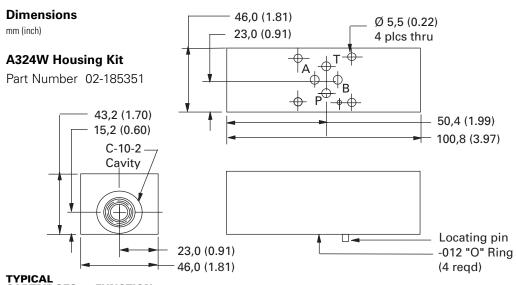
# **Cavity Porting**



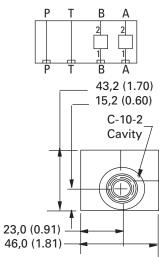
Torque cartridge in housing 48-54 Nm (35-40 ft. lbs)

#### Note

ISO 440103/CETOP3 Housing Kits



# **Cavity Porting**



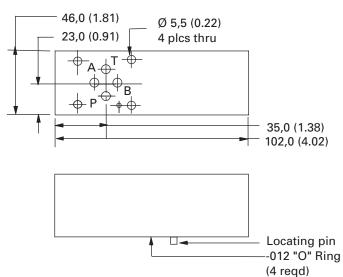
Torque cartridge in housing 48-54 Nm (35-40 ft. lbs)

CARTRIDGES	FUNCTION

CAITTIIDGEO	10101101
FAR1-10	Flow regulator pressure compensated and check, meter in A & B
FCV7-10	Flow control & check, meter in A & B
SV3-10-C	Solenoid 2-way poppet type blocking on A & B normally closed
SV3-10-0	Solenoid 2-way poppet type blocking on A & B normally open
SV4-10-C	Solenoid 2-way spool type blocking on A & B normally closed
SV4-10-0	Solenoid 2-way spool type blocking on A & B normally open

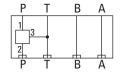
# **A326P Housing Kit**

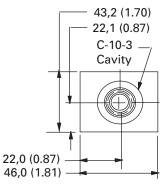
Part Number 02-185353



FUNCTION
Manual rotary selector on P
Reducing valve (P) drained to T
Solenoid 3-way selector on P
Solenoid 3-way selector on P

# **Cavity Porting**





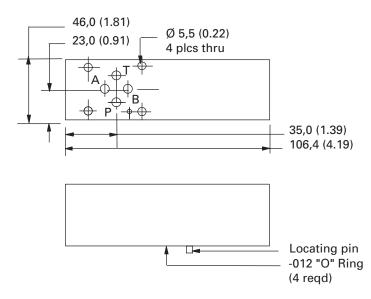
Torque cartridge in housing 48-54 Nm (35-40 ft. lbs)

TVDICAL

mm (inch)

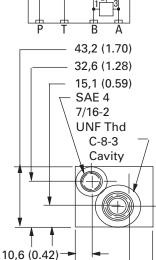
# A309W Housing Kit

Part Number 02-185361



P T B A

**Cavity Porting** 

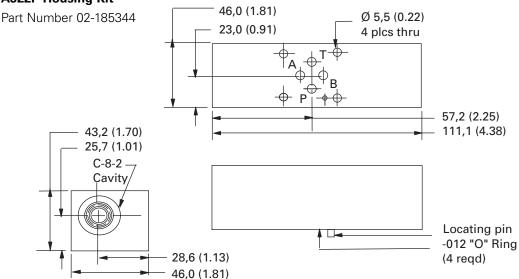


Torque cartridge in housing 34-40 Nm (25-30 ft. lbs)

# TYPICAL CARTRIDGES FUNCTION

DSV2-8-B-O Shuttle valve A & B Output external

# **A322P Housing Kit**

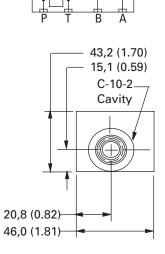


# TYPICAL CARTRIDGES FUNCTION

SV5-8-0 & RV1-10 Solenoid control relief valve P-T, normally open SV5-8-C & RV1-10 Solenoid control relief valve P-T, normally closed

# **Cavity Porting**

30,9 (1.22). 46,0 (1.81)

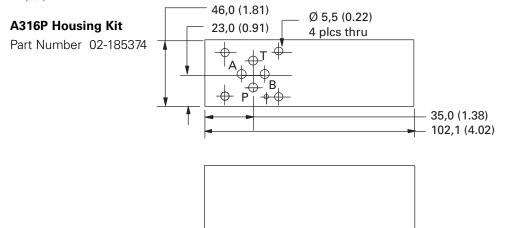


Torque cartridge in housing C-8-2 34-40 Nm (25-30 ft. lbs) C-10-2 48-54 Nm (35-40 ft. lbs) L

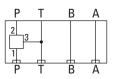
ISO 440103/CETOP3 Housing Kits

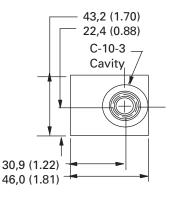
# **Dimensions**

mm (inch)



# **Cavity Porting**





**FUNCTION**Torque cartridge in housing 48-54 Nm (35-40 ft. lbs)

Locating pin

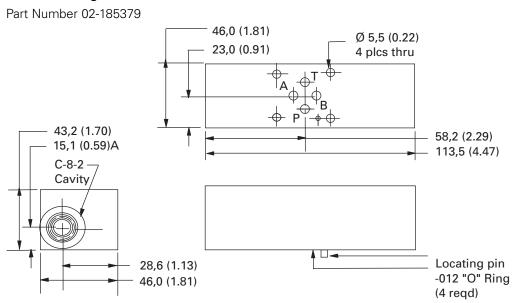
-012 "O" Ring

(4 reqd)

# TYPICAL CARTRIDGES FUNCTION

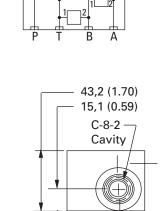
PSV7-10 Sequence valve in to P

# **A320T Housing Kit**



TYPICAL CARTRIDGES	FUNCTION
CV3-8	Check valve on T to A & B

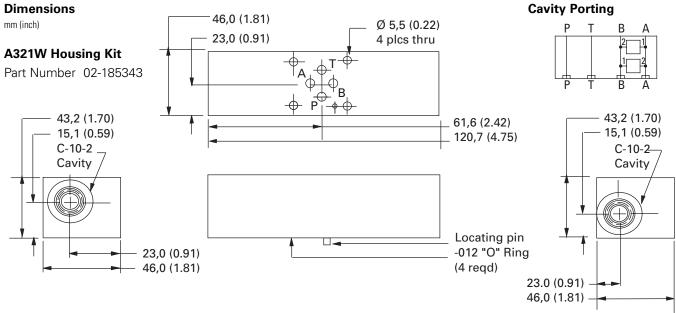
# **Cavity Porting**



Torque cartridge in housing 34-40 Nm (25-30 ft. lbs)

28,6 (1.13)

46,0 (1.81)



TYPICAL CARTRIDGES	FUNCTION
RV1-10	Cross port relief valve A & B
RV5-10	Cross port relief valve A & B

**FUNCTION** 

Counterbalance valve on A & B cross piloted

Pilot operated check valve on A & B cross piloted

CBV\*-10

POC1-10

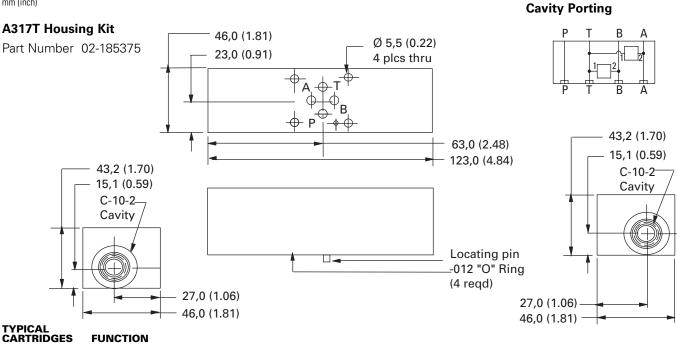
## **A323W Housing Kit Cavity Porting** Part Number 02-185347 46,0 (1.81) Ø 5,5 (0.22) 23,0 (0.91) 4 plcs thru 43,2 (1.70) 43,2 (1.70) 60,8 (2.39) 19,1 (0.75) 19,1 (0.75) 121,4 (4.78) C-10-3S\_ C-10-3S Cavity Cavity Locating pin 23,0 (0.91) -012 "O" Ring 46,0 (1.81) (4 reqd) 23,0 (0.91) 46,0 (1.81). TYPICAL CARTRIDGES

Torque cartridge in housing 48-54 Nm (35-40 ft. lbs)

ISO 440103/CETOP3 Housing Kits

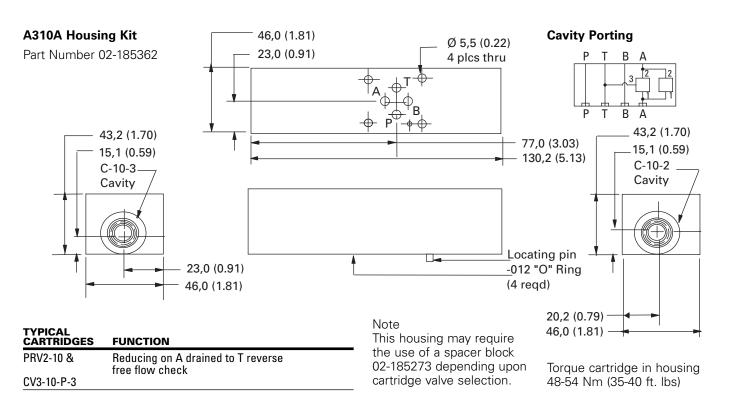
#### **Dimensions**

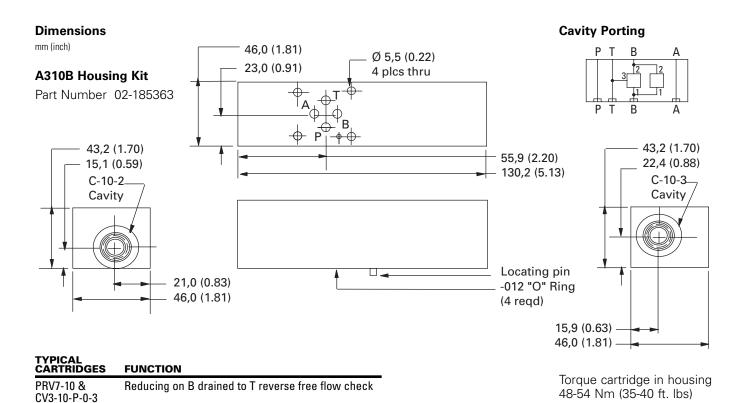
mm (inch)

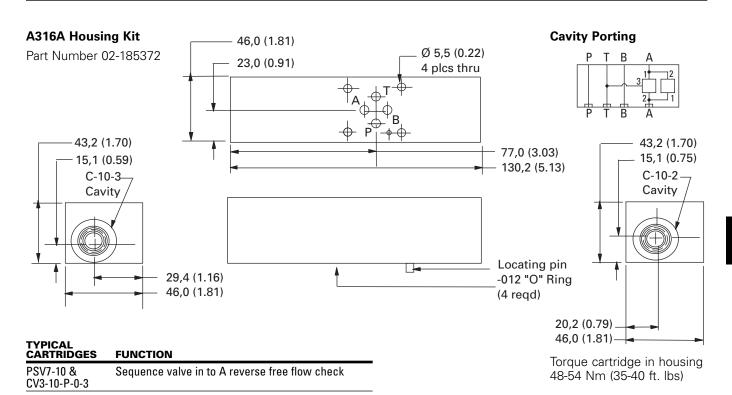


#### **FUNCTION** Check valve on T to A & B CV3-10 SV1-10-C Solenoid 2-way poppet type unload A & B-T, normally closed SV3-10-C Solenoid 2-way poppet type unload A & B-T, normally closed SV3-10-0 Solenoid 2-way poppet type unload A & B-T, normally open SV4-10-C Solenoid 2-way spool type unload A & B-T, normally closed SV4-10-0 Solenoid 2-way spool type unload A & B-T, normally open SV5-10-0 Solenoid 2-way poppet type unload A & B-T, normally open

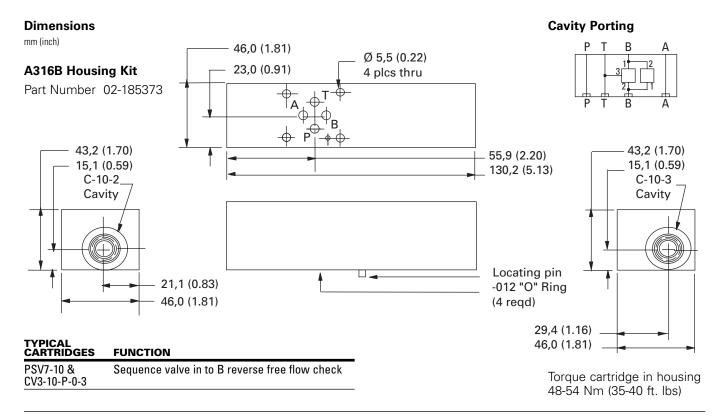
Torque cartridge in housing 48-54 Nm (35-40 ft. lbs)

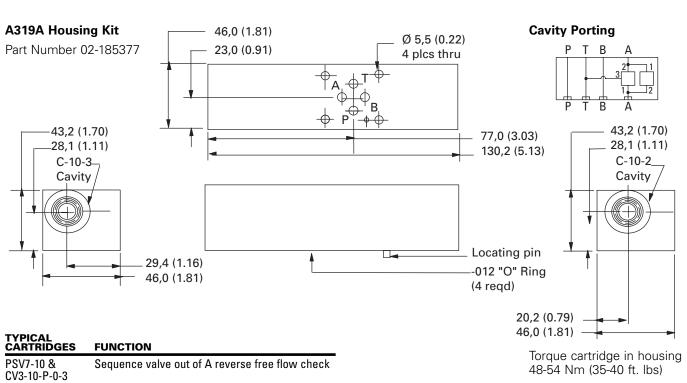




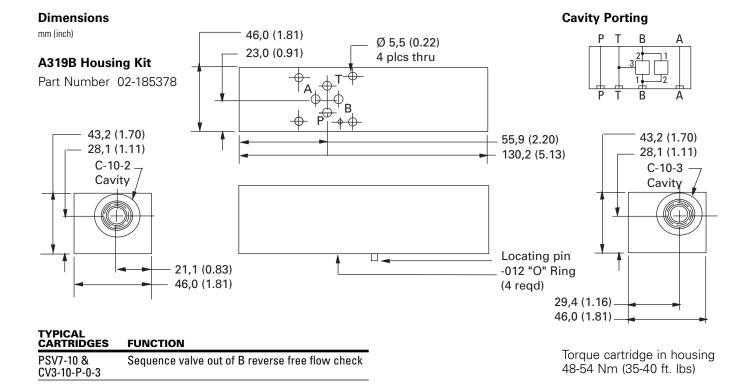


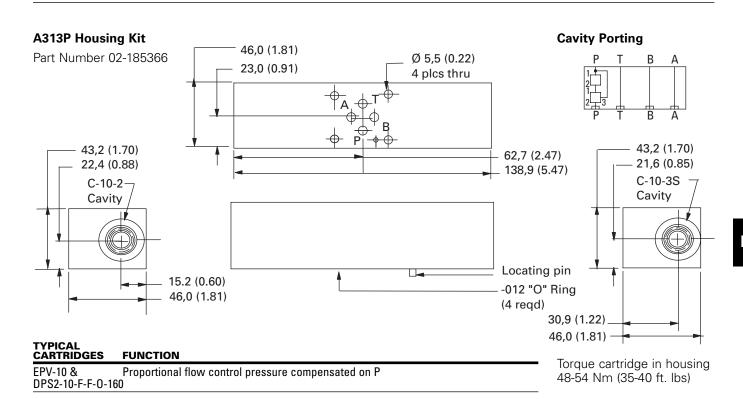
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